

**PA27456 INSTRUCTIONS PAN AND FILLER TUBE FOR 2005 AND UP MUSTANGS.**

1. REMOVE DRAIN PLUG AND GASKET/O RING FROM ORIGINAL PAN AND ALLOW FLUID TO DRAIN FROM VEHICLE.
2. REMOVE PAN BOLTS AND SAVE FOR RE-USE
3. REMOVE PAN GASKET AND SAVE FOR RE-USE
4. INSTALL NEW PAN LOOSELY WITH 2 BOLTS AND THE ORIGINAL PAN GASKET. YOU CAN ALSO REINSTALL THE DRAIN PLUG AT THIS TIME.
5. MAKE SURE THE NEW PAN IS NOT TIGHT AGAINST THE TRANSMISSION. THIS WILL MAKE THREADING THE FILLER TUBE ONTO THE PAN MUCH EASIER.
6. REMOVE DIPSTICK FROM FILLER TUBE.
7. FEED THE NEW FILLER TUBE FROM BELOW UP THROUGH AND AROUND THE COOLER LINES AND WIRE HARNESSSES SO THAT IT WILL THREAD INTO NEW PAN. THE FILLER TUBE WILL BE LOCATED NEXT TO THE BATTERY WHEN IT IS INSTALLED PROPERLY.
8. START THE FILLER TUBE THREADS ONTO THE PAN FITTING. DO NOT USE A WRENCH AT THIS TIME. ONCE THE THREADS HAVE STARTED, INSTALL REMAINING PAN BOLTS AND TIGHTEN TO 100 INCH POUNDS.
9. YOU MAY TIGHTEN THE FILLER TUBE TO THE PAN FITTING. MAKE SURE YOU HOLD THE FITTING WITH A WRENCH WHEN TIGHTENING THE TUBE. FAILURE TO DO THIS WILL CAUSE THE FITTING TO LEAK.
10. REFILL THE TRANSMISSION WITH 2 QTS OF RECOMMENDED ATF. MAKE SURE THE VEHICLE HAS BEEN THOROUGHLY WARMED UP AND DRIVEN. YOU MAY HAVE TO CHECK THE LEVEL SEVERAL TIMES. YOU CAN ALSO CHECK THE FLUID LEVEL USING THE FACTORY PROCEDURE FOR THE FIRST TIME JUST TO VERIFY PROPER FILL HEIGHT.